



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5160-5
Job Sheet 173024



Part No: D5160-5

Job Qty: 8 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		3/3/18	0.00	0.00	Start Up Waterjet		SC 18/04/01
110	Waterjet	8 pcs		3/3/18	0.00	1.27	Waterjet1		SC 18/04/01
120	QC	8 pcs		3/3/18	0.00	0.00	QC2 Waterjet-2		SC 18/04/01
130	QC	8 pcs		3/3/18	0.00	0.00	QC8-6		EB
140	Small Fab	8 pcs		3/3/18	0.00	0.54	Small Fab-8		FF DAS
150	QC	8 pcs		3/3/18	0.00	0.00	QC5		38
160	Powdercoat	8 pcs		3/5/18	0.00	0.12	Powdercoat3		BE 18/04/18
170	QC	8 pcs		3/5/18	0.00	0.00	QC3		EB
180	Packaging	8 pcs		3/5/18	0.00	0.00	Packaging3-2		EB 18/04/18
190	QC21-SA	8 Ea		3/5/18	0.00	0.00	QC21		EB 18/04/18

Part Cp 110 - 1-Cut as per Dwg

Descriptions: 140 - C'SINK HOLES AS PER DWG

160 - START TIME: 7:30

ONT. 3:30 PM 15A. 8:00

11:30 PM 3:30

DAS
21
9-89

APR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S188	304 Sheet 0.188	.3680 sf (.046 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S188	0	42	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 3:41 PM dart.logan.david



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Container No: S057124



Part: D5160-5

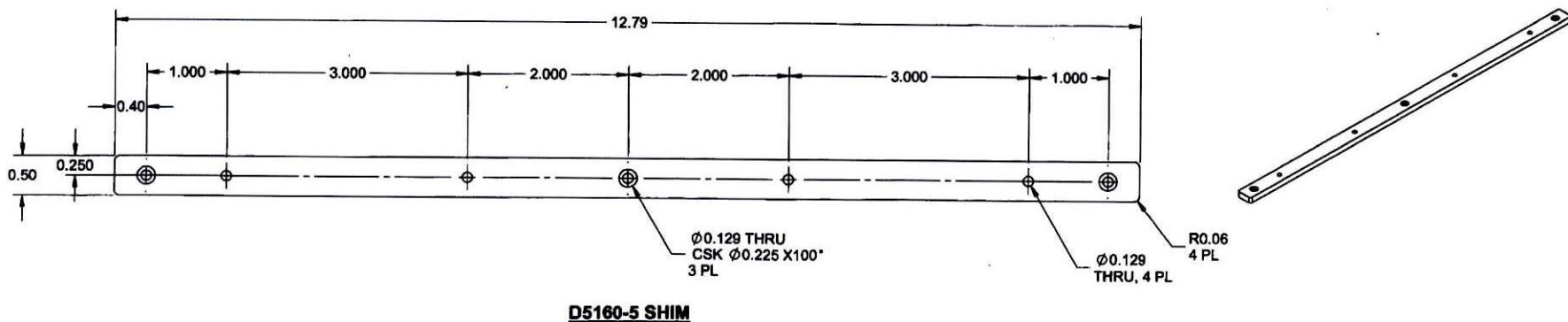
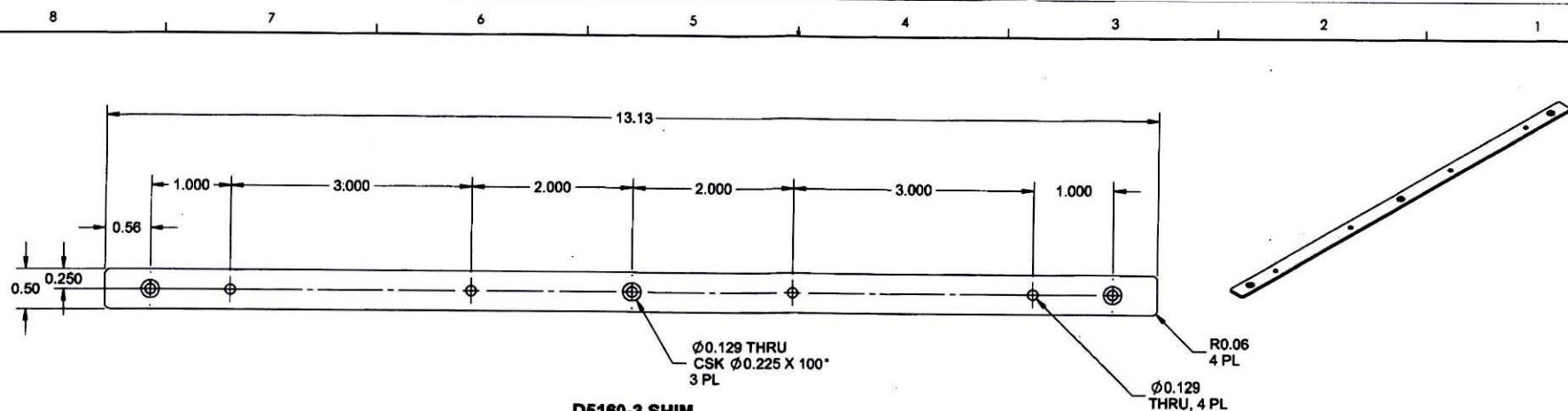
Job No: 173024

Serial No/Batch: S057124

Revision:

Inspector:

Date: 04/01/18



NOTES:

1) MATERIAL -3: AISI 304/316 ANNEALED STAINLESS STEEL SHEET 0.063 THICK
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S16GA

-5: AISI 304/316 ANNEALED STAINLESS STEEL SHEET 0.188 THICK
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC. M304S7GA

2) FINISH: POWDER COAT GREY SANDEX (4.3.5.6) PER DART QSI 005 4.3

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5160-X" AND B/N BXXXXX
PER DART QSI 044 6.7

7) WEIGHT -3: 0.12 lbs

-5: 0.34 lbs

RELEASED

2015 FEB 04

SHOP COPY

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ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 173024

20180226

APPROVED

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	DD	D5160	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	SHEET METAL PARTS 350 SEAT	NTS
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